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5.1. Overview

Fieldbus is an industrial network system for real-time distributed control. It is a way to connect instruments in a manufacturing plant. Fieldbus works on a network structure which typically allows daisy-chain, star, ring, branch, and tree network topologies. Fieldbus reduces both the length and the number of cables required. Fieldbus has many major advantages to all applications of automation. The technology of fieldbus is mature and well accepted in various fields in markets. ICP DAS has focused on these fieldbus products for several years and offers various fieldbus solutions in different industrial applications, covering the entire scope of process and manufacturing automation: CAN bus, CANopen, DeviceNet, J1939, PROFIBUS, HART, EtherNet/IP and BACnet applications



ICP DAS's Fieldbus Development Services group has been involved in the design and development of industrial Fieldbus and industrial Ethernet products for our customers for several years. We have the expertise to bring these bring these fieldbus products to your system. As the members of the CiA, ODVA and PI, we have the various latest Fieldbus and industrial Ethernet development tool and understand the details of all the steps required to bring the products to your need.

Solutions for Fieldbus and industrial Ethernet

In order to solve various communication problems in different Fieldbus and industrial Ethernet applications, ICP DAS provides converters, gateways, PC based, and PAC based solutions of Fieldbus and industrial Ethernet for users. Users can choose corresponding solutions depending on various field applications.



5.2. CAN bus Introduction & Products

The Controller Area Network (CAN) is a serial communication way, which efficiently supports distributed real-time control with a very high level of security. It provides error process mechanisms and message priority concepts. The features can improve the network reliability and transmission efficiency. Furthermore, CAN bus supplies the multi-master capabilities, and is especially suited for networking "intelligent" devices as well as sensors and actuators within a system or sub-system.

Speed & Distance

Baud (bit/sec)	Ideal Bus Length(m)
1M	25
800 k	50
500k	100
250k	250
125k	500
50k	1000
20k	2500
10k	5000

Arbitration



Selection Guide

Model Name	Description	Page
CAN bus Converters		
I-2532	CAN bus to Fiber Converter	
I-2533	CAN bus to Fiber Bridge	
I-7531	CAN bus Isolated Repeater	F 2 2
I-7532	CAN bus Bridge	5-2-2
I-2534	4-port CAN bus Switch	
I-7530	CAN bus to RS-232 Converter	
I-7530A-MR	CAN bus to RS-232/RS-485/RS-422 Converter	
I-7530A	CAN bus to RS-232/RS-485/RS-422 Converter	
I-7530-FT	Low Speed Fault Tolerance CAN bus to RS-232 Converter	E 2 2
I-7540D	Ethernet to CAN/RS-232/RS-485 Converter	5-2-3
I-7540D-WF	CAN bus to Wi-Fi Converter	
I-7565	USB to CAN bus Converter	
I-7565-H1	High Performance USB to CAN bus Converter	524
I-7565-H2	High Performance USB to 2-port CAN bus Converter	5-2-4
CAN bus PAC		
I-7188XBD-CAN	CAN/RS-232/RS-485 Programmable Automation Controller	524
uPAC-7186EXD-CAN	Ethernet/CAN/RS-232/RS-485 Programmable Automation Controller	J-Z-4
Intelligent CAN bus Modules (For ViewPAC, WinPAC, XPAC,)		
I-8120W	Intelligent 1-port CAN bus communication Module with Parallel Bus	5-2-4
I-87120	Intelligent 1-port CAN bus communication Module with Serial Bus	J-Z-4
CAN bus Communication Boards		
PISO-CM100U-D	Intelligent 1-port CAN bus Universal PCL Interface Board	
PISO-CM100U-T	intelligent i port onn bus oniversal i or interluce board	
PCM-CAN100-D	1-port CAN bus PCI-104 Board	
PCM-CAN200	2-port CAN bus PCI-104 Board	
PCM-CAN200P	2-port CAN bus PC-104 + Board	5-2-5
PEX-CAN200i-D	2-port CAN bus PCI Express x 1 Interface Board	
PEX-CAN200i-T		
PISO-CAN200U-D	2-port CAN bus Universal PCL Interface Board	
PISO-CAN200U-T		
PISO-CAN400U-D	4-port CAN bus Universal PCI Interface Board	5-2-6
PISO-CAN400U-T	+ port on to bus on versar i or interface board	52-0

5



CAN bus Converters

ICP DAS provides all kinds of communication interfaces for CAN bus. There are RS-232, RS-485, RS-422, Ethernet, USB and fiber interfaces for various CAN applications. Also, the CAN series bridge and repeater are ICP DAS's CAN series products to enhance the CAN applications flexibility.

CAN bus to Fiber Converter

I-2532 is a CAN to fiber optic converter that secures data transmission by using fiber optic transmission to provide immunity from EMS/RFI interference which is designed to extend high CAN bus signals onto fiber optic cables.



- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 500 kbps
- 2500 V_{ms} photo couple isolation on the CAN side
- DIP switch for 120 Ω terminator resistor of CAN bus
- Watchdog inside
- 3 kV galvanic isolation
- Fiber Port: ST (Multi-mode)
- Wave Length: 850 nm
- Fiber Cable: 62.5/125 μm
- One CAN and one fiber channel
- Configure CAN Baud by rotary switch

I-7531 is a CAN repeater used to establish a physical coupling of two or more segments of a CAN bus system. Users can implement tree or star topologies as well as for long drop lines with I-7531



- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 800 kbps
- 2500 Vrms photo couple isolation on the CAN side
- Jumper for 120 Ω terminator resistor of CAN bus
- Watchdog inside
- 3 kV galvanic isolation among the power supply and two CAN channels
- Two CAN channels

CAN bus Introduction & Products

- Auto-baud detection
- Up to 100 nodes on each CAN port
- Removable terminal block
- Mount easily on DIN-Rail

The I-2534 is a local CAN switch used to establish a connection between for CAN bus branches in a CAN network. It solves the problems of the daisy chain topology of the CAN bus. The transmission distance limitation of each CAN port of the I-2534 is independent, which means the total network distance can be extended.



- 4 CAN communication ports
- Fully compatible with the ISO 11898-2 standard
 Compatible with CAN specification 2.0 parts A and B
 Rotary switch for the baud rate of each CAN port
- Support baud rate: 10 k, 20 k, 50 k, 125 k, 250 k, 500 k, 800 k, 1 M bps Supports all CAN application layer protocols based on ISO

- 3 kV DC-DC isolation 2500 Vrms isolation
- Power requirement Unregulated +10 V_{DC} \sim +30 V_{DC} Operation Tempature range -20 °C \sim +80 °C Humidity range 0 \sim 95% RH, non-condensing

CAN bus to Fiber Bridge

I-2533 is a local CAN bridge used to establish a connection between two CAN bus system via fiber optic. By using I-2533, the transmission distance limitation of the CAN bus system will not reduced because of CAN baud rate. It means that the total network distance can be extended. This feature helps users' applications more powerful and flexible.



- Fiber Port: ST (Multi-mode)
- Wave Length: 850 nm
- Fiber Cable: 62.5/125 um
- Maximum transmission distance up to 2 km at any CAN baud rate 82C250 CAN transceiver
- 2500 Vms iCoupler isolation on the CAN side
- Support both CAN 2.0A and CAN 2.0B
- Fully compatible with the ISO 11898-2 standard
- Build-in switch for 120 Ω terminator resistor
- Up to 100 CAN nodes on each channel
 Rotary switch for CAN baud rate configuration
- Allow user-defined baud rate
- Fiber broken line detection
- Utility tool for message filter configuration

I-7532 is a CAN bridge to coupling different segments which can be different baud rates. It also can isolate the electronic disturances between both sides. That can protect the nodes of one side from another



- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo couple isolation on the CAN side
- Jumper for 120 Ω terminator resistor of CAN bus
- Extern the CAN working distance
- 3 kV galvanic isolation between two CAN channels
- Two CAN channels
- Configure CAN Baud of each channel by rotary switch
- Up to 100 nodes on each CAN port
- Removable terminal block
- Mount easily on DIN-Rail

I-7530 is designed to unleash the power of CAN bus via RS-232 communication method. It converts messages between CAN networks and RS-232 networks.



- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo couple isolation on the CAN side
- Jumper for 120 Ω terminator resistor of CAN bus
- Watchdog inside
- 3 kV galvanic isolation
- One CAN port and one RS-232 port
- Configure CAN and RS-232 parameters by utility
- Support transparent communication mode
- Mount easily on DIN-Rail

CAN bus Product Showcase

Supports an optimization layer proceeds base 11898-2 standard Message filter of each CAN port is configurable Jumper for 120 Ω terminator resistor of CAN bus

The I-7530A-MR is a kind of CAN bus to RS-232/485/422 converter. Similar with I-7530A, it provides a way to connect CAN networks with programmable RS-232/485/422 devices. Specially, the I-7530A-MR provides Modbus protocol. This helps PLCs, HMIs, and SCADAs accessing CAN networks more easily and conveniently.



Available soon

- Fully compatible with the ISO 11898-2 standard Programmable CAN bus baud rate from 5 kbps to 1 Mbps or user-defined haud rate
- Support CAN bus acceptance filter configuration
- Support firmware update via UART Provide utility tool for users module setting and CAN bus
- communication testing conveniently Built-in jumper to select 120 ohm terminal resiste
- Power, data flow and error indicator for CAN and UART Hardware Watchdog design

- Inaruwaie Wachuogu designi Convert CAN message to specific ASCII command string Convert specific ASCII command string to CAN messages Provide pair-connection communication between the RS-232/485/422 cvices via CAN bus Provide Mędobus RTU command for Modbus master device to
- access CAN messages.

I-7530-FT is a CAN/RS-232 low speed fault

tolerant converter. It can resist more noise in harsh environment, and even access CAN messages with single line of CAN bus. It can be used in the application of CAN bus monitoring, building automation, remote data acquisition, laboratory equipment & research, factory automation, etc.



- Microprocessor inside with 20 MHz
- Built-in CAN/RS-232 converter firmware
- Fully compatible with ISO 11898-3 standard
- Max transmission speed up to 125 kbps for CAN and 115.2 kbps for RS-232
- Support both CAN 2.0A and CAN 2.0B
- Build-in RS-232/CAN FIFO buffers
- Power, data flow and error indicator for CAN and RS-232
- Hardware watchdog design

I-7530A is designed to unleash the power of CAN bus via RS-232/485/422 communication method. It correctly converts messages between CAN and RS-232/485/422 networks.



- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 V_{rms} photo couple isolation on the CAN side
- Jumper for 120 Ω terminator resistor of CAN bus
- Watchdog inside
- 3 kV galvanic isolation
- One CAN, RS-232, RS-422, and RS-485 channels
- Configure CAN and serial COM parameters by utility
- Support transparent communication mode
- Mount easily on DIN-Rail

I-7540D is a solution that enables CAN networks to be coupled together over the Internet/Ethernet, whereby remote monitoring and control is possible. The I-7540D controls networked communication and makes a transparent CAN-based application interface available to the user.



- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo couple isolation on the CAN side
- Jumper for 120 Ω terminator resistor of CAN bus
- Watchdog inside
- 10/100 Base-T Ethernet port
- 1 kV galvanic isolation
- One CAN, RS-232, RS-485 and Ethernet channels
- Configure CAN, RS-232 and RS-485 parameters by web page
- Provide max. 25 Ethernet clients connection
- Support for Virtual COM technology

I-7565 is a cost-effective device for connecting the CAN bus to PC via the standard USB interface



- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vms photo couple isolation on the CAN side
- Watchdog inside
- Fully compliant with USB 1.1/2.0 (Full Speed)
- 3 kV galvanic isolation
- Powered by USB port
- One CAN port and one USB channel
- Support Windows 98/ME/2000/XP and Linux drivers
- Mount easily on DIN-Rai

Fieldbus Solutions

The I-7540D-WF supports the wireless transmission of CAN data between two CAN networks or between a CAN network and an 802.11b/g WLAN network. It provides the function of CAN to WLAN converter and the wireless transparent transmission method on the CAN bus network. IEEE 802.11a/b/g compliant

- Wireless data transmission via WLAN
- Two different operation modes: infrastructure
- and ad-hoc
- Point to point or point to multi-points connection via wireless LAN
- Supports WEP, WPA and WPA2 encryption for wireless LAN
- Compatible with CAN specification 2.0 parts A and B
- Connect CAN networks via a WI AN bridge
- Communication efficiency: one-way is up to 700 fps (client->server, server->client), two-way 350 fps (client<=>server)
- Wireless communication: 100 m (Without PA)/300 m (With PA)







- - Available soon
 - 1-7540D-WF

- Jumper for 120 Ω terminator resistor of CAN bus



CAN bus Introduction & Products

CAN bus Product Showcase

I-7565-H1 is a cost-efficient device for coupling one CAN channel to USB interface. With its powerful 32-bit microcontroller, transmission and reception processes can be controlled lossfree

OS Support: Window 98/2K/XP/Vista, Linux



NEW

- Fully compatible with the ISO 11898-2 standard
- Compatible with CAN specification 2.0 parts A and B
- No external power supply (powered by USB)
- Integrated with one CAN bus interface
- Programmable CAN bus baud rate from 5 kbps to 1 Mbps
- Built-in jumper for 120 Ω terminal resister of CAN bus
- 2500 Vms photo-coupler isolation on the CAN side
- 3 kV galvanic isolation among the power supply
- Support CAN bus acceptance filter configuration
- Provide configuration utility to transmit/receive CAN messages
- Max. data flow for a single channel: 3000 fps (standard frame)
- Removable terminal block, Mount easily on DIN-Rail

CAN bus PAC

(Programmable I-7188XBD-CAN I-7188XBD-CAN PACs

Automation Controller) are powered by 80186, 40 MHz CPU with 512 KB SRAM and Flash. It can be applied to various applications because of its CAN port, RS-232 port and RS-485 port. Uses can program their application program flexibly with C/C++ language based on the built-in MiniOS7 operation system.



- 2500 V_{rms} photo-isolation protection. on CAN bus
- Compatible with CAN specification 2.0 parts A and B.
- Programmable transfer rate up to 1 Mbps.
- Jumper for 120 Ω terminator resistor for CAN channel
 64-bit hardware unique serial number inside
- COM driver support interrupt & 1 k QUEUE input buffer
- COM port: COM1, COM2
- Built-in RTC, NVRAM, EEPROM
- One digital Input channel and one open collector output channel
 Built-in self-tuner ASIC controller on RS-485 port
- 7-segment LED display
- Built-in ICP DAS's MiniOS7
- Support the CAN bus instead of the X-bus, so it can not be add-on any X-board

Intelligent CAN bus Modules

I-8120W has one CAN communication port with 5-Pin screw terminal connector, and is useful for a wide range of CAN applications. Users can design the various applications between different communication protocols. It supports WinPAC-8000, XPAC-8000 and ViewPAC series PACs



- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo couple isolation on the CAN side
- DIP switch for 120 Ω terminator resistor of CAN bus
- Watchdog inside 3 kV galvanic isolation
- One CAN channel expansion for WinPAC-8000, XPAC-8000, and ViewPAC series PACs
- Provide C/C++ function libraries and demos
- 80 MHz 186 CPU inside
- 8 K DPRAM inside
- Parallel bus communication with main unit

I-7565-H2 is a cost-efficient device for coupling two CAN channels to USB interface. With its powerful 32-bit microcontroller, transmission and reception processes can be controlled lossfree.



OS Support: Window 98/2K/XP/Vista, Linux

- Fully compatible with the ISO 11898-2 standard
- Compatible with CAN specification 2.0 parts A and B
 - No external power supply (powered by USB)
 - Integrated with two CAN bus interfaces
 - Programmable CAN bus baud rate from 5 kbps to 1 Mbps
 - Built-in jumper for 120 Ω terminal resister of CAN bus
 - 2500 V_{ms} photo-coupler isolation on the CAN side
 - 3 kV galvanic isolation among the power supply
 - Support CAN bus acceptance filter configuration
 - Provide configuration utility to transmit/receive CAN messages
 - Max. data flow for a single channel: 3000 fps (standard frame)
 - Removable terminal block, Mount easily on DIN-Rail

µPAC-7186EXD-CAN PACs (programmable uPAC-7186EXD

Automation controller) are powered by 80186, 80 MHz CPU with 512 KB SRAM and Flash. It can adapt to the many applications because of its CAN, RS-232, RS-485 and Ethernet interfaces. Uses can program their application program flexibly with C/C++ language based on the MiniOS7 operation system.



Embedded MiniOS7, anti-virus

- Supports a variety of TCP/IP features, including TCP, UDP, IP, ICMP, ARP
- 10/100 Base-T Ethernet
 Support for Virtual COM configuration
- 1000 Voc voltage protection on CAN side.
- Compatible with CAN specification 2.0 parts A and B
- Programmable transfer rate up to 1 Mbps
- Jumper for 120 Ω terminator resistor for CAN channel
 64-bit hardware unique serial number inside
- COM port: COM1, COM2
- Built-in RTC, NVRAM, EEPROM
- Built-in self-tuner ASIC controller on RS-485 port
- 7-segment LED display

I-87120 is developed to expand the CAN functions of ICP DAS products. However, the user-defined firmware supported by I-87120 can help users to set up the specific application easily. It supports WinPAC-8000, LinPAC-8000, XPAC-8000 and ViewPAC series PACs.



- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo couple isolation on the CAN side
- DIP switch for 120 Ω terminator resistor of CAN bus
- Watchdog inside
- 3 kV galvanic isolation
- One CAN channel expansion for WinPAC-8000, LinPAC-8000, XPAC-8000, and ViewPAC series PACs
- Provide C/C++ function libraries and demos
- 80 MHz 186 CPU inside
- Serial bus communication with main unit
- Allow user-designed firmware

Professional Provider of High Quality Industrial Computer Products and Data Acquisition Systems

CAN bus Communication Boards

PISO-CM100U built-in 80186, 80 MHz, CPU represents a very powerful CAN board to process the real-time CAN messages providing the open structure for users to program in it to satisfy the high performance system. OS Support: Windows 2K/XP/Vista



PISO-CM100U-D CR

- Universal PCI card, supports both 5 V and 3.3 V PCI bus
- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo-couple isolation on the CAN side
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- Comply with 33 MHz 32-bit 5 V (or universal) PCI bus
- 3 kV galvanic isolation
- 2/4 independent CAN ports
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, Borland C++ builder demos
- Support LabVIEW and DASYLab drivers

The PCM-CAN200 is a CAN solution with PCI-104 interface. It complies with CAN 2.0A and CAN 2.0B specification, and can cover a wide range of CAN applications. The PCM-CAN200 provides two CAN ports. Both of them use the 9-Pin D-Sub connectors OS Support-



NEW

- PCI-104 compliant
- 9-Pin male D-Sub connector
- Compatible with CAN 2.0 parts A and B
- Fully compatible with ISO 11898-2 standard

Win2K/XP/Vista/7/CE, Linux 2.6.31 ~ 2.6.34

- Support CAN bard from 10 kbps ~ 1 Mbps
- 2500 Vrms photo couple isolation on the CAN bus
- Built-in jumper to select 120 Ω terminal resister
- 3 kV galvanic isolation
- 2 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB6.0, VC++6.0, Delphi, BCB6.0 demos
- Driver for RTX, Linux, and Windows 2K/XP/WinCE

The PEX-CAN200i series has 2 independent CAN ports with 5-Pin screw terminal connector or 9-Pin D-Sub connector with PCI Express x 1 bus. Every CAN channel has isolation protection circuit OS Support:

Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34



Compatible with CAN specification 2.0 parts A and B

- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo-couple isolation on the CAN side
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- X1 link PCI Express
- 3 kV galvanic isolation
- 2 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, Borland C++ builder demos
- Support LabVIEW and DASYLab drivers

The PCM-CAN100 is a CAN solution with PCI-104

interface. It complies with CAN 2.0A and CAN 2.0B specification, and can cover a wide range of CAN applications. The PCM-CAN100 provides one CAN port and one bypass CAN port. Both of them use the 9-Pin D-Sub connectors. OS Support:

Win2K/XP/Vista/7/CE, Linux 2.6.31 ~ 2.6.34

- PCI-104 compliant
- 9-Pin male D-Sub connector
- Compatible with CAN 2.0 parts A and B
- Fully compatible with ISO 11898-2 standard
- Support CAN bard from 10 kbps ~ 1 Mbps
- 2500 Vrms photo couple isolation on the CAN bus
- Built-in jumper to select 120 Ω terminal resister
- 3 kV galvanic isolation
- 1 independent CAN channel and 1 bypass CAN channel
- Direct memory mapping to the CAN controller
- Provide VB6.0, VC++6.0, Delphi, BCB6.0 demos
- Driver for RTX, Linux, and Windows 2K/XP/WinCE

PC-104+ CAN Communication B	oard
PCM-CAN200P has 2 independent CAN ports with 9-Pin D-Sub connector compatible PC-104+	NEW PCM-CAN200P CR
ysentauon: SSupport: Win2K/XP/Vista/7/CE, Linux 2.6.31 ~ 2.6.34	

- PC-104+ compliant
- 9-Pin D-Sub connector
- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with ISO 11898-2 standard
- Support CAN bard rate from 10 kbps to 1 Mbps
- 2500 Vrms photo-couple isolation on the CAN bus
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- 3 kV galvanic isolation
- 2 independent CAN ports
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, BC++ demos
- Driver support Windows 2K/XP/WinCE and Vista



- Universal PCI card, supports both 5 V and 3.3 V PCI bus. Compatible with CAN specification 2.0 parts A and B

Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo-couple isolation on the CAN side
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- Comply with 33 MHz 32-bit 5 V universal PCI bus
- 3 kV galvanic isolation
- 2 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, Borland C++ builder demos
- Support LabVIEW and DASYLab drivers

PISO-CAN200U-D CR PISO-CAN200U with universal PCI interface has two independent CAN bus communication ports with 5-Pin screw terminal connector or 9-Pin D-Sub connector. OS Support:

CAN bus Product Showcase

CAN bus Introduction & Products

NEW PCM-CAN100-D CR



5

Universal PCI CAN Communication Board

PISO-CAN400U with universal PCI interface has four independent CAN bus communication ports with 5-Pin screw terminal connector or 9-Pin D-Sub connector. OS Support:

Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

PISO-CAN400U-T CR

PISO-CAN400U-D CR

- Universal PCI card, supports both 5 V and 3.3 V PCI bus
- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo-couple isolation on the CAN side
- \blacksquare Built-in jumper for 120 Ω terminator resistor of CAN bus
- Comply with 33 MHz 32-bit 5 V universal PCI bus
- 3 kV galvanic isolation
- 4 independent CAN channels
- Direct memory mapping to the CAN controller
 Provide VB, VC++, Delphi, Borland C++ builder demos
- Support LabVIEW and DASYLab drivers



5.3. CANopen Introduction & Products

CANopen is a CAN-based application layer protocol. Originally, CANopen was designed for motion-oriented machine control networks, such as handling systems, then was developed as a standardized embedded network with highly flexible configuration capabilities. By now it is used in many various fields, such as medical equipment, off-road vehicles, maritime electronics, public transportation, building automation, etc.

CANopen Features

- ◆ Allow multi-master architecture on one bus
- ◆ 10 k, 20 k, 125 k, 250 k, 500 k, 800 k, 1 Mbps baud rate
- The bus length is from 25 m (1 Mbps) to 5 km (10 kbps)
- Easy access to all device parameters
- Device synchronization
- Cyclic and event-driven data transfer
- Up to 128 nodes can be participated in the same CANopen network
- Support Guarding and Heartbeat protection mechanism



• Selection Guide

Model Name	Description	Page	
CANopen Converter an	d Gateways		
I-7565-CPM	USB to 1-port CANopen Master Converter		
I-7231D	CANopen Slave/DCON Master Gateway	532	
I-7232D	CANopen Slave/Modbus RTU Master Gateway	J-J-Z	
GW-7433D	CANopen Master/Modbus TCP&RTU Slave Gateway		
Intelligent CANopen Co	ommunication Modules (For ViewPAC, WinPAC, XPAC,)		
I-87123	Intelligent 1-port CANopen Master Communication Module with serial bus	F 2 2	
I-8123W	High Performance Intelligent 1-port CANopen Master Communication Module with Parallel bus	5-3-Z	
Intelligent CANopen Co	Intelligent CANopen Communication Boards		
PISO-CPM100U-D	Intelligent 1, part CANenen Mester Universal DCL interface Reard		
PISO-CPM100U-T	Intelligent 1-port CANopell Master Universal PCI Interface Board		
PISO-CPS100U-D	Intelligent 1, port CANopon Slave Universal PCL interface Reard		
PISO-CPS100U-T	Intelligent 1-port CANopen Slave Universal For Interlace Board		
PCM-CAN100-D	1-port CAN bus PCI-104 Board with CANopen Master Library	5-3-3	
PCM-CAN200	2-port CAN bus PCI-104 Board with CANopen Master Library		
PCM-CAN200P	2-port CAN bus PC-104+ Board with CANopen Master Library		
PEX-CAN200i-D	2-port CAN bus PCI Express x 1 Interface Board with CANopen		
PEX-CAN200i-T	Master Library		
PISO-CAN200U-D	2-port CAN bus Universal PCI Interface Board with CANopen		
PISO-CAN200U-T	Master Library	534	
PISO-CAN400U-D	4-port CAN bus Universal PCI Interface Board with CANopen	5-5-4	
PISO-CAN400U-T	Master Library		

CANopen Introduction & Products

5



Fieldbus Solutions

CANopen Converter and Gateways

I-7565-CPM is an USB to CANopen master convertor. It can use on USB slot of PC or notebook easily and does not need any extra power. I-7565-CPM can represent an economic solution of CANopen application and be a CANopen master device on the CANopen network.



- Fully compliant with USB 1.1/2.0 (Full Speed)
- No external power supply is required
- CANopen Version: DS301, version 4.02
- Baud Rate: 10 k, 20 k, 50 k, 125 k, 250 k, 500 k, 800 k, 1 Mbps
- NMT error control support Node Guarding protocol
- SYNC producer 1 ms ~ 65535 ms
- Support dynamic PDO/SDO segment protocol/EDS file
- Slave Node: 127 nodes max.
- Support Auto-scan slave device function
- Support on-line adding and removing devices Support save and load command
- Status LED: RUN, MS, NS
- Free utility to configure I-7565-CPM and update firmware

Windows 2000/XP drivers supported

I-7232D is one of ICP DAS CAN bus products. The device allows a CANopen master to access the Modbus slave devices on some Modbus RTU network.



- CANopen Version: DS-301 v4.02
- Device Profile: DSP-401 v2.01
- Error Control: Node Guarding protocol
- Emergency Message: Yes
- 2500 Vrms photo couple isolation on the CAN side
- Jumper for 120 Q terminator resistor of CAN bus
- Watchdog inside
- NMT: Slave
- PDO: Event-triggered, RTR, cyclic, acyclic SYNC and dynamic PDO Mapping
- No of SDOs: 1 server, 0 client
- Product EDS file dynamically by utility
 Support max, 10 Modbus RTU series modules
- 1 kV galvanic isolation

Intelligent CANopen Communication Modules

I-87123 main control unit is specially designed for the master device of CANopen protocol. It supplies many features for users, such as dynamic PDO, EMCY object, error output value, SYNC object, ...and etc. It supports WinPAC-8000, LinPAC-8000, XPAC-8000 and ViewPAC series PACs.



- CANopen Version: DS-301 v4.02
- Error Control: Node Guarding protocol
- Emergency Message: Yes
- 2500 Vrms photo couple isolation on the CAN side DIP switch for 120 Ω terminator resistor of CAN bus
- Watchdog inside
- NMT: Master
- PDO: Event-triggered, RTR, cyclic, acyclic SYNC and dynamic PDO
- Mapping One CANopen master interface expansion for WinPAC-8000,
- LinPAC-8000, XPAC-8000, and ViewPAC series PACs
- Provide C/C++ function libraries and demos
- Serial bus communication
- 3 kV galvanic isolation

By using I-7231D to convert the electric signals and messages from DCON to CANopen protocol, the DCON I/O modules can be upgraded to CANopen system to secure high reliability and stahility



- CANopen Version: DS-301 v4.02
- Device Profile: DSP-401 v2.01 Error Control: Node Guarding protocol
- Emergency Message: Yes
- 2500 Vrms photo couple isolation on the CAN side
- Jumper for 120 Ω terminator resistor of CAN bus
- Watchdog inside
- NMT: Slave
- PDO: Event-triggered, RTR, cyclic, acyclic SYNC and dynamic PDO Mapping

- No of SDOs: 1 server, 0 client
 Product EDS file dynamically by utility
 Support max. 15 I-7000/I-87K I/O series modules
- 1 kV galvanic isolation

CANopen Master/Modbus Server Gateway

GW-7433D is a CANopen master device. It supports PDO and SDO functions to communicate with slave devices. From the view of Modbus TCP & RTU network, GW-7433D plays a Modbus TCP server or Modbus RTU slave role to receive/response the commands from Modbus TCP client or Modbus RTU master protocols



NEW

- CANopen Version: DS-301 v4.02
- Device Profile: DSP-401 v2.01
- Error Control: Node Guarding protocol
- Emergency Message: Yes
- 2500 Vrms photo couple isolation on the CAN side
- Jumper for 120 Ω terminator resistor of CAN bus
- Watchdog inside
- NMT: Master
- PDO: Event-triggered, RTR
- Support max. 50 TxPDOs, 50 RxPDOs, 15 SDOs to SDO server
- Allow 5 Modbus TCP masters to access GW-7433 simultaneously
- Configuration by utility via Ethernet
- 1 kV galvanic isolation

The I-8123W is a high price/performance CANopen master which follows CiA CANopen specification DS-301 V4.02. The inside CPU can process the CANopen protocol. With ICP DAS PACs, it can be generally applied in the industrial automation, building automation, vehicle, and embedded control network.

I-8123W CR

NEW

- NMT Master
- CANopen Version: DS-301 V4.02
- Support Node Guarding and Heartbeat Consumer error control protoco
- Provide EMCY and NMT Error Control interrupt service function Provide "master listen mode"
- Provide Dynamic PDO, acyclic and cyclic transmission
- Support ViewPAC and WinPAC series MCU

CANopen Product Showcase

CANopen Introduction & Products

Available soon

PISO-CPS100U-D CR PISO-CPS100U-T CR

Intelligent CANopen Communication Boards

PISO-CPM100U gives a very powerful and economic CANopen master solution of PC-based application. With the built-in 80186, 80 MHz CPU, this card can be applied in high transmission CANopen applications.



PISO-CPM100U-D CR

- Universal PCI card, supports both 5 V and 3.3 V PCI bus
- CANopen Version: DS-301 v4.02
- Error Control: Node Guarding protocol
- Emergency Message: Yes
- 2500 Vms photo-couple isolation on the CAN side Built-in jumper for 120 Ω terminator resistor of CAN bus
- Built-in watchdog
- NMT: Master
- PDO: Event-triggered, RTR, cyclic, acyclic SYNC and dynamic PDO Mapping
- Support multi-master architecture
- 80186, 80 MHz CPU inside
- 3 kV galvanic isolation

The PCM-CAN100 is a CAN solution with PCI-104 interface. It complies with CAN 2.0A and CAN 2.0B specification. The PCM-CAN100 provides one CAN port and one bypass CAN port. It provides CANopen lib for users to develop CANopen applications easily. OS Support:



NEW

PCM-CAN100-D CR

- 9-Pin male D-Sub connector
- Compatible with CAN 2.0 parts A and B
- Fully compatible with ISO 11898-2 standard
- Support CAN bard from 10 kbps ~ 1 Mbps
- 2500 Vrms photo couple isolation on the CAN bus
- Built-in jumper to select 120 Ω terminal resister
- 3 kV galvanic isolation
- 1 independent CAN channel and 1 bypass CAN channel
- Direct memory mapping to the CAN controller
- Provide VB6.0, VC++6.0, Delphi, BCB6.0 demos
- Driver for Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

NEW PCM-CAN200P has 2 independent CAN ports with 9-Pin D-Sub connector compatible PC-104+ PCM-CAN200P CR

specification. It provides CANopen master lib for users to develop CANopen applications easily OS Support: Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34



- PC-104+ compliant
- 9-Pin D-Sub connector
- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with ISO 11898-2 standard
- Support CAN bard rate from 10 kbps to 1 Mbps
- 2500 Vrms photo-couple isolation on the CAN bus
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- 3 kV galvanic isolation
- 2 independent CAN ports
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, BC++ demos
- Driver for Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

PISO-CPS100U is an especially programmable CANopen Slave board. It provides a universal PCI interface and one CAN communication port. It follows the CANopen specification DS-301 and DSP-401 With the built-in 80186 80 MHz CPU this card can be applied in high transmission applications.

OS Support: Windows 2K/XP/Vista

- Universal PCI card, supports both 5 V and 3.3 V PCI bus CPU: 80186, 80 MHz

- сго: воЈ86, 80 MH2 Built-In Dual-watchdog protection CANopen Version: DS301, version 4.02 CANopen profile: DSP401, version 2.01 Baud Rate (bps): 10 k, 20 k, 50 k, 125 k, 250 k, 500 k, 800 k, 1
- Mhns NMT Error Control: Node Guarding protocol & Heartbeat protocol
- SYNC consumer Support dynamic PDO. Support SDO segment protocol Programmable 512 bytes input data and 512 bytes output data
- E

- Support Save and Load command Status LED: RUN, ERR Free utility to configure PISO-CPS100U and update firmware
- Produce EDS file dynamically Windows 2000/XP drivers supported

The PCM-CAN200 is a CAN solution with PCI-104 interface. It complies with CAN 2.0A and CAN

2.0B specification. The PCM-CAN200 provides two CAN ports. It provides CANopen lib for users to develop CANopen applications easily. OS Support:

Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34



NEW

PCM-CAN200 CR

- PCI-104 compliant
- 9-Pin male D-Sub connector
- Compatible with CAN 2.0 parts A and B
- Fully compatible with ISO 11898-2 standard
- Support CAN bard from 10 kbps ~ 1 Mbps
- 2500 Vrms photo couple isolation on the CAN bus
- Built-in jumper to select 120 Ω terminal resister
- 3 kV galvanic isolation
- 2 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB6.0, VC++6.0, Delphi, BCB6.0 demos

The PEX-CAN200i series has 2 independent CAN

ports with 5-Pin screw terminal connector or

Driver for Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

PEX-CAN200i-D CR PEX-CAN200I-T CR

NEW

CANopen Introduction & Products



- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo-couple isolation on the CAN side
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- X1 link PCI Express
- 3 kV galvanic isolation
- 2 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, Borland C++ builder demos

CANopen Product Showcase

5

Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

- PCI-104 compliant



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PISO-CAN200U with universal PCI interface has two independent CAN bus communication ports with 5-Pin screw terminal connector or 9-Pin D-Sub connector. It provides CANopen master lib for users to develop CANopen applications easily. OS Support:



PISO-CAN200U-D CR

Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

- Universal PCI card, supports both 5 V and 3.3 V PCI bus
- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 V_{rms} photo-couple isolation on the CAN side
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- Comply with 33 MHz 32-bit 5 V universal PCI bus
- 3 kV galvanic isolation
- 2 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, Borland C++ builder demos

PISO-CAN400U with universal PCI interface has four independent CAN bus communication ports with 5-Pin screw terminal connector or 9-Pin D-Sub connector. It provides CANopen master lib for users to develop CANopen applications easily.



PISO-CAN400U-D CR

OS Support:

Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

- Universal PCI card, supports both 5 V and 3.3 V PCI bus.
- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 V_{ms} photo-couple isolation on the CAN side
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- Comply with 33 MHz 32-bit 5 V universal PCI bus
- 3 kV galvanic isolation
- 4 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, Borland C++ builder demos



Object

COS/Cyclic

Rout

Bit Strobe

Object

Polled IC

5.4. DeviceNet Introduction & Products

The DeviceNet network based on CAN bus is a flexible open and low-cost option which you can use to connect industrial devices to a network and to eliminate costly and time-consuming hardwiring. Direct connectivity improves communication and provides device-level diagnosis or easy accessibility through hardwired I/O interfaces.

DeviceNet Features

- Trunk line, drop line configuration
- Node removal without breaking trunk line
- Up to 64 addressable nodes
- ◆ Signal and 24 V_{DC} power in the same cable
- Selectable data rates (125 k, 250 k, 500 kbps)
- \clubsuit 120 Ω terminal at each trunk line end



tp://www.icpdas.com/products/Remote_IO/can_bus/devicenet_series.htm



5

Fieldbus Solutions



Fieldbus Solutions

DeviceNet Converter and Gateways

I-7565-DNM is a DeviceNet master solution for USB interface built-in 80186, 80 MHz CPU. It can I-7565-DNM CR easily control/configure DeviceNet slave nodes via PC.



NEW

- Comply with DeviceNet specification volume 1, release 2.0 & volume II, release 2.0
- Support Predefined Master/Slave Connection Set (Group2 Only Server)
- I/O Operating Modes: Polling, Bit-Strobe, Change of State/Cyclic
- 2500 Vrms photo-couple isolation on the CAN side Built-in jumper for 120 Ω terminator resistor of CAN bus
- Built-in watchdog Support UCMM function
- Provide on-line adding device into and removing device from network
- Support auto-scan slave device function
- Auto-reconnect when the connection is broken Provide C/C++ function libraries and demos
- 3 kV galvanic isolation

DeviceNet Slave/Modbus RTU Master Gateway

I-7242D allows a master located on a DeviceNet network to enter into a dialogue with the slaves on a Modbus RTU network In DeviceNet network. It's a Group 2 Only Slave device, and supports "Predefined Master/Slave Connection Set".



- Comply with DeviceNet specification volume I, release 2.0 & volume II, release 2.0
- Support Predefined Master/Slave Connection Set (Group2 Only Server)
- I/O operating modes: Polling, Bit-Strobe, Change of State/Cyclic
 2500 Vms photo couple isolation on the CAN side
- Jumper for 120 Ω terminator resistor of CAN bus
- Watchdog insideProvide dynamic Assembly Objects mapping Support Offline Connection Set, Device Heartbeat message and
- Device Shutdown message
- Allow to configure Explicit Message by using Modbus RTU protocol Product EDS file dynamically by utility
- Support max 10 Modbus RTU series modules
- 1 kV galvanic isolation

The GW-7434D is a DeviceNet master to Modbus TCP/RTU master gateway device, and is applied for connecting an existing DeviceNet network to Ethernet-base PLCs and PC-based system. The GW-7434D supports "Predefined Master/Slave Connection Set" and "Group 2 Only Server functions



NEW

- Supports maximum DeviceNet devices up to 63
- Predefined Master/Slave Connection Set
- Supports one Poll, one Bit-Strobe, one COS or one Cyclic IO connection for each DeviceNet device
- Supports on-line adding device into and removing device from network
- Converts single Modbus TCP to multi Modbus RTU devices, setting by Utility
- Supports VxComm technique for every COM ports of controllers, setting by Utility
- Supports Modbus RTU to DeviceNet master, setting by Utility
- Allows multi-client access simultaneously



- Comply with DeviceNet specification volume I, release 2.0 & volume II, release 2.0
- Support Predefined Master/Slave Connection Set (Group2 Only Server)
- I/O operating modes: Polling, Bit-Strobe, Change of State/Cyclic
- 2500 V_{ms} photo couple isolation on the CAN side Jumper for 120 Ω terminator resistor of CAN bus

- Watchdog inside Provide dynamic Assembly Objects mapping Support Offline Connection Set, Device Heartbeat message and
- Product EDS file dynamically by utility Support max. 15 I-7000/I-87K I/O series modules
- MAC ID & Baud: Configuration by utility or DeviceNet messages 1 kV galvanic isolation
- DeviceNet Slave/Modbus TCP & RTU Master Gateway

The GW-7243D is one of DeviceNet products in ICP DAS and it stands as a DeviceNet slave to Modbus TCP/RTU/ASCII master gateway device. In DeviceNet network, it functions as a "Group 2 Only Server" device. In Modbus network, GW-7243D sends request messages to access the Modbus slave as a master by DeviceNet object definition.



NEW

- Group 2 Only Server DeviceNet subscriber
- Support Explicit and Poll Connection
- User can select the Modbus RTU/ASCII protocol for each COM nort
- Maximum support 10 Modbus RTU/ASCII commands for each COM port
- Maximum support 4 Modbus TCP devices
- Maximum support 5 Modbus TCP commands for each Modbus TCP device
- Support Modbus function codes:
- 0x01, 0x02, 0x03, 0x04, 0x05, 0x06, 0x0F and 0x10
- Maximum support 2048 channels DI, 2048 channels DO, 1024 channels AI and 1024 channels AO for each Modbus TCP device

DeviceNet Introduction & Products

Intelligent DeviceNet Communication Modules

Standalone DeviceNet Master Expansion Module

I-87124 can represent an economic solution of DeviceNet application and a DeviceNet master device on the DeviceNet network. I-87124 supports Group 2 and UCMM functions to communication with slave devices. It supports WinPAC-8000, LinPAC-8000, XPAC-8000 and iPAC-8000 series



- DeviceNet Version: Volume I & II, Release 2.0
- Programmable Master MAC ID and Baud Rate
- Baud Rate: 125 K, 250 K, 500 K
- Support Group 2 and UCMM connection
- I/O Operating Modes: Poll, Bit-Strobe, Change of State/Cyclic
- I/O Length: 512 bytes max. (Input/Output) per slave
- Slave Node: 63 nodes max.
- Support Auto-Search slave device function
- Support on-line adding and removing devices
- Support Auto-detect Group 2 and UCMM device
- Auto-Reconnect when the connection is broken
- Status LED: RUN, MS, NS

Intelligent DeviceNet Communication Boards

Intelligent 1-port DeviceNet Master Board

PISO-DNM100U has completed DeviceNet master function according to DeviceNet Group 2 only server. With the built-in 80186, 80 MHz CPU, this card can be applied in high transmission DeviceNet applications. OS Support: Windwos 2K/XP/Vista



- Universal PCI card, supports both 5 V and 3.3 V PCI bus
 Comply with DeviceNet specification volume I, release 2.0 &
- volume II, release 2.0 Support Predefined Master/Slave Connection Set
- (Group 2 only server) I/O Operating Modes: Polling, Bit-Strobe, Change of State/Cyclic
- 2500 V_{rms} photo-couple isolation on the CAN side Built-in jumper for 120 Ω terminator resistor of CAN bus
- Built-in watchdog
- Support LICMM function
- Provide on-line adding device into and removing device from network
- Support auto-scan slave device function
- Auto-reconnect when the connection is broken 3 kV galvanic isolation 80186, 80 MHz CPU inside

NEW

The PCM-CAN100 is a CAN solution with PCI-104 interface. It complies with CAN 2.0A and CAN PCM-CAN100-D CR 2.0B specification. The PCM-CAN100 provides one CAN port and one bypass CAN port. It provides CANopen lib for users to develop CANopen applications easily. OS Sunnort



Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

- PCI-104 compliant
- 9-Pin male D-Sub connector
- Compatible with CAN 2.0 parts A and B
- Fully compatible with ISO 11898-2 standard
- upport CAN bard from 10 kbps ~ 1 Mbps
- 2500 Vrms photo couple isolation on the CAN bus
- Built-in jumper to select 120 Ω terminal resister
- 3 kV galvanic isolation
- 1 independent CAN channel and 1 bypass CAN channel
- Direct memory mapping to the CAN controller
- Provide VB6.0, VC++6.0, Delphi, BCB6.0 demos
- Driver for Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

Standalone DeviceNet Master Expansion Module

The I-8124W is a CPU-inside module, and provides an economic DeviceNet master solution of DeviceNet applications. It supports Group 2 and UCMM functions simultaneously. By means of the ICP DAS PACs, it is able to be applied in the industrial automation, building automation, vehicle, and embedded control network.

- DeviceNet Version: Volume I & II, Release 2.0
- Programmable Master MAC ID and Baud Rate.
- Baud Rate: 125 K, 250 K, 500 kbps
- Support Group 2 and UCMM connection
- I/O Operating Modes: Poll, Bit-Strobe, Change of State/Cyclic
- I/O Length: 512 bytes max. (Input/Output) per slave
- Slave Node: 63 nodes max.
- Support Auto-Search slave device function.
- Support on-line adding and removing devices
- Support Auto-detect Group 2 and UCMM device
- Auto-Reconnect when the connection is broken
- Status I FD: RUN, MS, NS

PISO-DNS100U has completed DeviceNet slave function according to DeviceNet Group 2 only server. With the built-in 80186, 80 MHz CPU, this card can be applied in high transmission applications. The amazing function is that 10 slave nodes are implemented inside the PISO-DNS100U





OS Support: Windwos 2K/XP/Vista

- Universal PCI card, supports both 5 V and 3.3 V PCI bus
- DeviceNet Version: Volume I & II, Release 2.0
- Programmable Slave MAC ID and baud rate
- Baud Rate: 125 k, 250 k, 500 kbps
- Support Group 2 only Server
- I/O Modes: Poll, Bit-Strobe, Change of State/Cyclic
- I/O Length: 512 bytes max. (Input/Output) per slave
- Slave Node: Max. 10 nodes inside the board
- Not Support UCMM
- LED: Status, ERR

The PCM-CAN200 is a CAN solution with PCI-104 interface. It complies with CAN 2.0A and CAN 2.0B specification. The PCM-CAN200 provides two CAN ports. It provides CANopen lib for users to develop CANopen applications easily. OS Support: Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34



- PCI-104 compliant
- 9-Pin male D-Sub connector
- Compatible with CAN 2.0 parts A and B
- Fully compatible with ISO 11898-2 standard
- Support CAN bard from 10 kbps ~ 1 Mbps
- 2500 Vrms photo couple isolation on the CAN bus
- Built-in jumper to select 120 Ω terminal resister
- 3 kV galvanic isolation
- 2 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB6.0, VC++6.0, Delphi, BCB6.0 demos
- Driver for Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

NEW

1-8124W CR

5

Fieldbus Solutions

DeviceNet Introduction & Products

DeviceNet Product Showcase



PCM-CAN200P has 2 independent CAN ports with 9-Pin D-Sub connector compatible PC-104+ PCM-CAN200P CR specification. It provides DeviceNet master lib for users to develop DeviceNet applications



NEW

Win2K/XP/Vista/7, Linux 2.6.3 1 ~ 2.6.34

PC-104+ compliant

easily.

OS Support:

- 9-Pin D-Sub connector
- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with ISO 11898-2 standard
- Support CAN bard rate from 10 kbps to 1 Mbps
- 2500 Vrms photo-couple isolation on the CAN bus
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- 3 kV galvanic isolation
- 2 independent CAN ports
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, BC++ demos
- Driver for Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

The PEX-CAN200i series has 2 independent CAN ports with 5-Pin screw terminal connector or 9-Pin D-Sub connector with PCI Express x 1 bus. Every CAN channel has isolation protection circuit. It provides DeviceNet master lib for users to develop DeviceNet applications easily.





Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo-couple isolation on the CAN side
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- X1 link PCI Express

OS Support:

- 3 kV galvanic isolation
- 2 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, Borland C++ builder demos

PISO-CAN200U with universal PCI interface has two independent CAN bus communication ports with 5-Pin screw terminal connector or 9-Pin D-Sub connector. It provides DeviceNet master lib for users to develop DeviceNet applications easily. OS Support:



Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

- Universal PCI card, supports both 5 V and 3.3 V PCI bus.
- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 V_{rms} photo-couple isolation on the CAN side
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- Comply with 33 MHz 32-bit 5 V universal PCI bus
- 3 kV galvanic isolation
- 2 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, Borland C++ builder demos

PISO-CAN400U with universal PCI interface has four independent CAN bus communication ports with 5-Pin screw terminal connector or 9-Pin D-Sub connector. It provides DeviceNet master lib for users to develop DeviceNet applications easily.



OS Support: Win2K/XP/Vista/7, Linux 2.6.31 ~ 2.6.34

- Universal PCI card, supports both 5 V and 3.3 V PCI bus.
- Compatible with CAN specification 2.0 parts A and B
- Fully compatible with the ISO 11898-2 standard
- Support several kinds of baud rate from 10 kbps to 1 Mbps
- 2500 Vrms photo-couple isolation on the CAN side
- Built-in jumper for 120 Ω terminator resistor of CAN bus
- Comply with 33 MHz 32-bit 5 V universal PCI bus
- 3 kV galvanic isolation
- 4 independent CAN channels
- Direct memory mapping to the CAN controller
- Provide VB, VC++, Delphi, Borland C++ builder demos

5.5. J1939 Introduction & Products

J1939 is the vehicle bus standard used for communication and diagnostics among vehicle components, originally by the car and heavy duty truck industry in the United States. Because of the success of applying in vehicles, J1939 has become the accepted industry standard and the vehicle network technology of choice for off-highway machines in applications such as construction, material handling, and forestry machines. It is a higher-layer protocol based on Controller Area Network (CAN), which provides serial data communications between microprocessor systems (ECU) in any kind of heavy duty vehicles. The messages exchanged between these units can be data such as vehicle road speed, torque control message from the transmission to the engine, oil temperature, and many more.

- ◆ Higher-layer protocol based on CAN bus
- ◆ The speed is nearly always 250 kbit/s
- ♦ 29-bit identifier CAN 2.0B

J1939 Features

- Used in heavy-duty vehicles
- Peer-to-peer and broadcast communication
- ◆ Transport protocols for up to 1785 data bytes
- Network management
- Definition of parameter groups



Selection Guide

	Description	Page	
J1939 Gateways			
GW-7228	J1939 to Modbus RTU Slave Gateway	5-5-1	
GW-7238	J1939 to Modbus TCP Server/RTU Slave Gateway	3-3-1	



J1939 Gateways I

J1939 to Modbus RTU Slave Gateway

The GW-7228 is a solution that provides a protocol conversion between J1939 and Modbus RTU. For J1939 network, the GW-7228 supports POUJ, POU2, broadcast and destination specific type of J1939 messages. From the view of Modbus RTU network, the GW-7228 is a Modbus RTU slave to reply the request from Modbus RTU master.



NEW

- Provide PWR/J1939/MODBUS indication LED
 Built-in jumper to select 120 Ω terminal resister
- Watchdog inside
- Transmission and reception of all types of J1939 messages, including PDU1, PDU2, broadcast and destination specific.
- J1939 Transport Protocol for transmission and reception of large messages (9 - 1785 bytes).
- Support BAM of Connection Management Message.
- Network addresses management.
- Support RS-232, RS-485 and RS-422 interfaces.
- Support Modbus RTU slave protocol.
- Configurable for Modbus Network ID (1 ~ 250).

J1939 to Modbus TCP Server/RTU Slave Gateway

The GW-7238 is a gateway that provides conversion between 11939 and Modbus TCP/RTU protocol. For 11939 network, the GW-7238 supports PDUI, PDU2, broadcast and destination specific type of 11939 messages. For Modbus TCP/RTU network, the GW-7238 is a Modbus TCP server/RTU slave to reply the request from Modbus TCP client/RTU master.



Available soon

- Provides PWR/J1939/MODBUS indication LEDs
 Built-in jumper to select 120 Ω terminal resister
- Built-in jumper to Watshdog inside
- Watchdog inside
- Transmission and reception of all types of J1939 messages, including PDU1, PDU2, broadcast and destination specific.
 J1939 Transport Protocol for transmission and reception of large
- messages (9 1785 bytes).
- Supports BAM of Connection Management Message.
- Network addresses management.
- Supports RS-232, RS-485 and Ethernet interfaces.
 Supports Modbus, TCP, convert/0711, clave, protocol.
- Supports Modbus TCP server/RTU slave protocol.
 Configurable for Modbus Network ID (1 ~ 250).
- Allows 5 Modbus/TCP clients' simultaneous accesses.

5

J1939 Product Showcase

J1939 Introduction & Products



5.6. PROFIBUS Introduction & Products

PROFIBUS (PROCESS FIELD BUS) which is anchored in the international standards IEC 61158 and IEC 61784, is an open, digital communication system with a wide range of applications, particularly in the fields of factory and process automation. It is suitable for both fast, time-critical applications and complex communication tasks. ICP DAS provides a lot PROFIBUS DP products and help the user develop PROFIBUS application system easily. We have been developing and studying PROFIBUS DP for years. ICP DAS will always secure user's industrial safety and stable automation system as our mission

These fieldbus solutions also support multi-drop networking of devices on a single twisted-pair cable providing substantial cost savings in:

- Reduced wiring
- · Commissioning and installation
- · Plant operations and improved quality
- Maintenance



PROFIBUS Features

- Baud rate up to 12 Mbit/s
- Maximum 244 bytes input and 244 bytes output per slave
- Slave configuration and parameters are set from the master side by GSD file
- Allow multi-master system
- Fast cyclic data communication between master and slave
- 124 slaves can be put in data exchange
- 32 stations on one segment



Selection Guide

Model Name	Description		
PROFIBUS Converters			
I-7550	PROFIBUS to RS-232/485/422 Converter	5-6-2	
PROFIBUS Gateways			
GW-7552	PROFIBUS/Modbus RTU Gateway	E 4 0	
GW-7553	PROFIBUS/Modbus TCP Gateway	D-0-2	
Note: The detail shout RROFIRUS compto 1/0 modules, please refer to the usbeits.			



PROFIBUS Converters

PROFIBUS to RS-232/485/422 Converter

I-7550 converter is specially designed for the slave device of PROFIBUS DP protocol. It offers RS-232, RS-422 and RS-485 three kinds of communication way. With the Hybrid COM 1 design, users can readily choose one type of com port to use.



- Detect transmission rate (9.6 to 12000 kbps) on PROFIBUS automatically
- 128 bytes max, input data length
- 128 bytes max. output data length
- PROFIBUS address 0 ~ 126 set by DIP switch
- Support several kinds of baud for COM1 from 1.2 to 115.2 kbps
- Network Isolation Protection: High Speed iCoupler
- 3000 Voc isolation protection on PROFIBUS side

PROFIBUS Gateways

PROFIBUS/Modbus RTU Gateway

GW-7552 Gateway is specially designed for the slave device of PROFIBUS DP protocol. It allows the PROFIBUS master to access the Modbus devices



I-7550 CR

- Protocol & Hierarchy: DP-V0 Slave
- Detect transmission rate (9.6 to 12000 kbps) on PROFIBUS automatically
- 128 bytes max. input data length
- 130 bytes max. output data length
- Support Modbus Master and Modbus Slave both mode
- Support RTU and ASCII Modbus format
- PROFIBUS address 0 ~ 126 set by DIP switch
- Support several kinds of baud for COM1 from 2.4 to 115.2 kbps
- Network Isolation Protection: High Speed iCoupler
- 3000 Voc isolation protection on PROFIBUS side

PROFIBUS/Modbus TCP Gateway

GW-7553 Gateway is specially designed for the slave device of PROFIBUS DP protocol allows the PROFIBUS master to access the Modbus TCP devices.

Detect transmission rate (9.6 to 12000 kbps) on PROFIBUS

Support Modbus TCP/RTU/ASCII master/slave protocol

Network Isolation Protection: 2500 Vrms High Speed iCoupler 3000 Voc isolation protection on PROFIBUS side

Protocol & Hierarchy: DP-V0 Slave

128 bytes max. input data length

131 bytes max. output data length

Support one 10/100 Base-TX Ethernet port

Support one RS-232 port (3-wire or 5-wire)

PROFIBUS address 0 ~ 126 set by DIP switch

automatically



- - **PROFIBUS** Introduction & Products





5.7. HART Introduction & Products

HART Field Communications Protocol extends this 4 ~ 20 mA standard to enhance communication with smart field instruments. The protocol preserves the 4 ~ 20 mA signal and enables twoway digital communications to occur without disturbing the integrity of the 4 ~ 20 mA signal. Unlike other communication technologies, the HART protocol can maintain compatibility with existing 4 ~ 20 mA systems with a uniquely backward compatible solution.



Here are two main operational modes of HART instruments: analog/digital mode, and multi-drop mode.

Peer-to-Peer mode

The analog and digital signals can be communicated in this mode. Here the digital signals are overlaid on the 4 \sim 20 mA loop current. Both the 4 \sim 20 mA current and the digital signal are valid output values from the instrument. The polling address of the instrument is set to "0". Only one instrument can be put on each instrument cable signal pair.



Multi-drop mode (digital)

In this mode, only the digital signals are used. The analog loop current is fixed at 4 mA. In multi-drop mode it is possible to have up to 15 instruments on one signal cable. The polling addresses of the instruments will be in the range 1 \sim 15. Each meter needs to have a unique address.

HART Features

- Relatively easy to understand and use, the HART protocol provides access to the wealth of additional information (variables, diagnostics, calibration, etc.)
- \blacklozenge HART is a no risk solution for enhanced field communication.
- Compatibility with standard 4 ~ 20 mA wiring
- Simultaneous transmission of digital data
- \blacklozenge Risk reduction through a highly accurate and robust protocol
- ◆ Increase Plant Availability
- Reduce Maintenance Costs
- Improve regulatory compliance

Selection Guide

Model Name	Description	Page
HART Gateway		
HART-710	Modbus to HART Gateway	5-7-2
HART Module		
I-87H17W	HART module for PAC	5-7-2
HART Converter		
I-75H0	USB to HART Converter	5-7-2

PLC

Modbus

Slave

HART Slave

HART bus

0 Ø

5 **Fieldbus Solutions**

HMI

Modbus

Slave

HART Gateways

Modbus to HART Gateway

The HART-710 Gateway is specially designed for the master device of HART protocol. It allows the Modbus master device to access the HART slave devices. These HART devices may be a transmitter, an actuator, a current output device and so forth. In addition, we also provide the utility software for users to configure the HART-710



- Support HART Short/Long frame
- Support HART Burst mode
- Allow two HART Masters
- Working in point-to-point or multi-drop HART mode
- Connecting up to 16 HART modules
- Support Modbus RTU and ASCII format
- Support Modbus Slave mode
- Isolated COM 1: RS-232/422/485
- Provide LED indicators
- Built-in Watchdog
- 4 kV ESD Protection

HART Module

HART module for PAC

The I-87H17W is a HART analog input module. It is a data acquisition and control modules, providing analog-to-digital, and Highway Addressable Remote Transducer. It can be remotely controlled via DCON protocol announced by ICP DAS. The I-87H17W also provides APIs for users' programs on PCs or PACs of ICP DAS.



Support 4 ~ 20 mA current input

- Support HART protocol
- 2- or 4-wire transmitters
- With a built-in resistor,
- Changeable sampling rate
- Onen wire detection
- 4 kV ESD protection
- 2500 Vpc intra-module isolation
- RoHS compliance



USB to HART Converter

The I-75H0 is a USB to HART converter specially designed for the master device of HART protocol. It allows users to access the HART slave by using virtual COM-port. These HART slave devices may be a transmitter, an actuator, a current output device and so forth. In addition, we also provide the utility tool for users to configure the I-75H0.





- Support HART Short/Long frame
- Support HART Burst mode
- Allow two HART masters
- Working in point-to-point or multi-drop HART mode
- Connecting up to 16 HART modules
- Provide utility tool for module configuration
- No external power supply (powered by USB)
- Support firmware update via USB Provide PWR/RUN/ERR indication LED
- 4kV ESD Protection









5.8. EtherNet/IP Introduction & Products

EtherNet/IP is one of the open network standards, like DeviceNet and ControlNet. It is an industrial application layer protocol for industrial automation applications. EtherNet/IP uses all of the protocols of traditional Ethernet including the Transport Control Protocol (TCP), the Internet Protocol (IP) and the media access and signaling technologies. Building on standard Ethernet technologies means that EtherNet/IP will work transparently with all the standard Ethernet devices found today. EtherNet/IP application layer is based on the "Common Industrial Protocol" (CIP) which is used in both DeviceNet and ControlNet. This standard organizes networked devices as a collection of objects. It defines the access, behavior and extensions, which allow vastly different devices to be accessed using a common protocol. Building on these protocols, EtherNet/IP provides a seam-less integrated system from the Industrial floor to the enterprise network.

EtherNet/IP uses all the transport and control protocols of standard Ethernet including the Transport Control Protocol (TCP), the User Datagram Protocol (UDP), the Internet Protocol (IP) and the media access and signaling technologies found in off-the-shelf Ethernet technology. Building on these standard communication technologies means that EtherNet/IP works transparently with all the standard Ethernet devices found in today's market-place.



EtherNet/IP Features

- Offer Producer-Consumer service that enable users to control, configure and collect data.
- Uses exiting IEEE standards for Ethernet physical layer and data link layer
- Provide flexible installation options leveraging commercially available industrial infrastructure products, including copper, fiber, fiber ring and wireless solutions.
- Provide robust physical layer options for industrial environments and includes the use of sealed RJ-45 and M12-4 D-coding connector.
- Compatible with general communication standards, including OPC, TCP/IP, HTTP, FTP, SNMP, DHCP.
- ◆ Use TCP port number 44818 for explicit messaging and UDP port number 2222 for implicit messaging
- Transfer of basic I/O data via UDP-based implicit messaging
- Uploading and downloading of parameters, programs and recipes via TCP
- Polled, cyclic and change-of-state monitoring via UDP
- One-to-one (unicast), one-to-many (multicast), and one-to-all (broadcast) communication via TCP

5

5

EtherNet/IP Gateways

EtherNet/IP server to Modbus RTU master Gateway

The tIPGW-710 (EtherNet/IP server to Modbus RTU master Gateway) converts a network of Modbus RTU Slave devices to a single node of I/O on an EtherNet/IP network. For EtherNet/IP Systems Register data read from Modbus RTU slave nodes is presented to an EtherNet/IP Client device as Input data. Output data transmitted by an EtherNet/IP Client is used to update the register data of Modbus RTU Slave devices. The entire network of Modbus RTU Slave devices appears to the EtherNet/IP Client as a single node of EtherNet/IP slave.



General Features

- Powerful 32-bit MCU handles efficient network trafficking
- 10/100 Base-TX Ethernet, RJ-45 x1 (Auto-negotiating, auto MDI/MDIX, LED Indicators)
- Redundant power inputs: PoE (IEEE 802.3af, Class 1) and DC jack
- Automatically RS-485 direction control
- Supports ARP, TCP, UDP, ICMP, DHCP, BOOTP and TFTP protocols
- Easy firmware update via Ethernet
- Terminal block connector for easy wiring
- Tiny form-factor and low power consumption
- RoHS compliant with no Halogen
- Made from fire retardant materials (UL94-V0 Level)

EtherNet/IP Features

- Ethernet Protocol: EtherNet/IP Server
 Maximum number of Explicit Messaging
- connections: 6 Supported I/O connection methods:
- Transport and trigger: Exclusive-Owner, Cyclic
- Original to Target Type: POINT2POINT
 Target to Original Type: POINT2POINT, MULTICAST
- Device Configuration Option: Custom Software
- Address Configuration: DHCP, Custom Software
- Maximum EtherNet/IP Input/Output data size: 500 bytes
- Maximum Modbus RTU slave data mapped to EtherNet/IP input data: 500 bytes
- Maximum EtherNet/IP output data mapped to Modbus RTU slave devices: 500 bytes

Modbus Features

- Modbus Protocol: Modbus RTU Master
- Maximum support 30 Modbus RTU slave devices
- Supported Modbus RTU Function Codes: 01hex: Read Output Status
- 02mex: Read Input Status
 03mex; Read Multiple Data Registers
- O3hex: Read Multiple Data Registers
- OFhex: Write Multiple Bits
- OFhex: Write Multiple Bits
 10hex: Write Multiple Data Register
- Maximum data size per Modbus slave device: 240 bytes



EtherNet/IP Product Showcase

EtherNet/IP Introduction & Products



BACnet is a communications protocol for building automation and control networks. It is an ASHRAE, ANSI, and ISO standard protocol.

BACnet was designed to allow communication of building automation and control systems for applications such as heating, ventilating, and air-



conditioning control, lighting control, access control, and fire detection systems and their associated equipment. The BACnet protocol provides mechanisms for computerized building automation devices to exchange information, regardless of the particular building service they perform.

BACnet Features

- Designed specifically for building automation control
- Conformance to ANSI/ASHRAE Standard 135-2008 or ISO 16484-5
- A completely non-proprietary open communication software standard
- Support several different physical and link layers (BACnet/IP, Ethernet, ARCNET, MS/TP, PTP and LonTalk)
- ◆ All data in a BACnet system is represented in terms of "objects", "properties" and "services"
- Scalability and choice of compatibility with other systems and vendors

Selection Guide

Model Name	Description	Page
BACnet Gateways		
BMGW-510	BACnet/IP Server to Modbus RTU Master Gateway	E O 1
BMGW-511	BACnet/IP Server to Modbus TCP Client Gateway	0-9-1

BACnet Gateways

BACnet/IP Server to Modbus RTU Master Gateway

BMGW-510 is a fully configurable universal Modbus RTU to BACnet/IP gateway. The BMGW-510 includes BACnet/IP Server and Modbus RTU Master which is used to make Modbus RTU devices accessible on a BACnet network.



Available soon

- Quickly and Cost Effectively integrate networks
- Provide PWR/Communication Status indication LED
- Read/Write any standard Modbus registers via BACnet
 Fully Compliant with BACnet/IP Server and Modbus RTU Master
- Fully compliant with BAChet/TP Server and Modbus RTU Master
 BIBB (BAChet Interoperability Building Blocks) supported:
- DS-RP-B, DS-RPM-B, DS-WP-B, DS-WPM-B, DS-COV-B, DM-DDB-B, DM-DOB-B, DM-DCC-B, DM-TS-B, DM-UTC-B, DM-RD-B
- BACnet object supported: AI, AO, AV, BI, BO, BV, MSI, MSO, MSV
 Supports Modbus coils, input register, holding registers
- Baud rates supported: 2400, 4800, 9600, 19200, 38400, 57600, and 115200 bps
- No Programming Required
- Modbus register mapping table configured via web interface

BMGW-511 is a fully configurable universal Modbus TCP to BACnet/IP gateway. The BMGW-511 includes BACnet/IP Server and Modbus TCP client which is used to make Modbus TCP devices accessible on a BACnet network.



- Quickly and Cost Effectively integrate networks
- Provide PWR/Communication Status indication LED
- Read/Write any standard Modbus registers via BACnet
- Fully Compliant with BACnet/IP Server and Modbus TCP Client
 BIBB (BACnet Interoperability Building Blocks) supported: DS-RP-B, DS-RPM-B, DS-WP-B, DS-WPM-B, DS-COV-B, DM-DDB-B,

BACnet/IP Server to Modbus TCP Client Gateway

- DS-RP-B, DS-RPM-B, DS-WP-B, DS-WPM-B, DS-COV-B, DM-DDB-B, DM-DOB-B, DM-DCC-B, DM-TS-B, DM-UTC-B, DM-BD-B BAC-B-B, DM-DCC-B, DM-TS-B, DM-UTC-B, DM-CB-B
- BACnet object supported: AI, AO, AV, BI, BO, BV, MSI, MSO, MSV
 Supports Modbus coils, input register, holding registers
- Supports Modulus cons, input register, notaling in 10/100 Base-TX Ethernet Controller
- No Programming Required
- Modbus register mapping table configured via web interface



BACnet Introduction & Products